Panasonic ideas for life



Multi-functional & compact PLC

Body equipped with combined relay and transistor output





Built-in 2-axis pulse output 50 kHz max.

Built-in 2-channel multi-functional analog input Voltage, thermistor and potentiometer input



L14R



L40R/L40MR



Built-in calendar/clock



Built-in RS485 communication port



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Network

Maximum 2-channel communication port

One RS232C programming port is equipped on the body. And RS485 communication port is also builtin L40MR and L60MR.

Modbus-RTU

Non-program communication with the devices (such as the temperature controller and the inverter etc.) using global universal industry standard Modbus-RTU (binary) can be realized simply.

Profibus DP

One of the wolrd's most popular open fieldbusses. 12Mbit/s high-speed communications. Transmission up to 12km is possible by using a repeater.

PLC link

If L40MR and L60MR are used, the sharing of bit data and word data among 16 PLCs (max.) can be realized.

Computer link

Non-program communication with the devices (such as the display, image processor, temperature controller and wattmeter etc.) using Panasonic open protocol "MEWTOCOL" can be realized simply.

Universal serial communication

It can generate or send the corresponding commands according to the communication protocol used by the pairing device. In addition, it can also receive the flow data, such as the data from the measuring instrument, bar code reader and RF-ID etc.

Performance

Super-high processing speed

Super-high speed of 80 ns/step for 0 to 3000 steps (ST command). 580 ns/step processing speed for 3001 steps or more (only for L40 and L60).

Program memory

L14 and L30: 2.5k steps L40 and L60: 8k steps

The maximum number of I/O points

One control unit can be connected with up to 3 expansion units. Therefore, the maximum number can reach 150 points. In addition, if the expansion FP0 adaptor is used, the maximum number can reach 216 points when the FP0R expansion unit is used. (only for L40R, L40MR, L60R and L60MR)



Rich functions, high cost-effective. Strong line-up, wide application.

Line up

6 kinds of control units

L14R, L30R, L40R and L60R: Ry+Tr, AC L40MR, L60MR: Ry+Tr, RS485, AC

11 kinds of expansion units (FP-X)

(16 points) \times (Ry, NPN, PNP) (30 points) \times (Ry, NPN, PNP) (AC, DC) Specific unit for input (E16X) Specific unit for output (E14YR) 3 units max. can be added. E16X, E16T, E16P upgraded to Ver.3 or later can be connected (The number of connected units is limited.)

56 kinds of combinations (of I/O number) 14 to 150 points (FPOR expansion units excluded)

Positioning/function

Built-in 2-axis pulse output function

L14 is 1-axis pulse output, while L30/L40/L60 are 2-axis, and the pulse output function is built-in the body of the controller. Built-in 2-axis type can realize linear interpolation (only for L40 and L60). Analog input function

Multi-functional analog input (10 bit, 2-channel)

Voltage input (0 to 10 V), thermistor input and adjustable potentiometer input.

Build-in calendar/clock

L40R, L40MR, L60R and L60MR are equipped with built-in real-time clock functions.



Plenty of I/O points -150 points max. (If further expansion is made to FP0R expansion unit, the number can be expanded to 216 points max.)

If the customer can not predict the number of I/O points needed by his machineries and devices in the future, he will feel hesitant and uncomfortable. But, the I/O number of FP-X0 can reach 150 points max. by using the FP-X expansion unit. Therefore, the customer's discomfort and hesitation can be eliminated. And the number of I/O points can be expanded to 216 by using the FPOR expansion unit.

(L14R and L30R don't have the expansion function, so they can not be expanded.)

The maximum number of expansion units is up to 3 units.



Expansion: E16X, E16T and E16P upgraded to Ver.3 or later can be connected in series up to 3 units. But, E14 and E16 expansion units can not be connected at the right sides of E16X/E16T/E16P (Ver.2 earlier) or E16R/E14YR.

Further expansion and more functions achieved by using the existing FPOR expansion unit easily

The maximum number of FP0R expansion unit is up to 3 after all the control units are equipped with adaptors. A wider range of application can be achieved by using [transistor output],

[analog I/O], [thermocouple input] and [I/O LINK (network)]. Only one FP0 expansion adaptor can be installed on the control unit. In addition, two FP-X expansion units can be installed after the adaptor is installed.















96 points max.



The cable between the units can be bent to realize the side-by-side installation, thus saving the installation space.

	-	
Model	Power supply	Specifications
AFPX-E16X	-	DC input, 16 points
AFPX-E14YR	-	2A relay output, 14 points
AFPX-F16B		DC input, 8 points
	-	2 A relay output, 8 points
AFPX-E30R	AC	16-point DC input
	AC	14-point 2A relay output
AFPX-E30RD	DC	16-point DC input
	DC	14-point 2A relay output
AFPX-E16T	_	8-point DC input
	_	8-point transistor (NPN) output
AFPX-E16P	_	DC input, 8 points
		8-point transistor (PNP) output
AFPX-E30T	AC	DC input, 16 points
	70	14-point transistor (NPN) output
AFPX-E30TD	DC	16-point DC input
	20	14-point transistor (NPN) output
AFPX-E30P	AC	16-point DC input
		14-point transistor (PNP) output
AFPX-E30PD	DC	16-point DC input
	50	Transistor (PNP) output, 14 points

Model	Specifications
AFP0RE8X	8-point DC input MIL connector
AFP0RE16X	16-point DC input MIL connector
AFP0RE8YT	8-point transistor output MIL connector
AFP0RE8YRS	8-point relay output screw terminal block
AFP0RE16YT	16-point transistor output MIL connector
AFP0RE16T	8-point DC input, 8-point transistor output, MIL connector
AFP0RE32T	16-point DC input, 16-point transistor output, MIL connector
AFP0RE8RS	4-point DC input, 4-point relay output, screw terminal block
AFP0RE16RS	8-point DC input, 8-point relay output, screw terminal block
P0E32RSD	16-point DC input, 16-point relay output, MC connector

Model	Specifications
FP0-A21	Analog 2-point input , 1-point output
FP0-A80	Analog 8-point input
FP0-A04V	Analog (voltage) 4-point output
FP0-A04I	Analog (current) 4-point output
FP0-TC4	Thermocouple 4-point input
FP0-TC8	Thermocouple 8-point input
FP0-IOL	I/O LINK unit
FP0-CCLS	CC-Link slave unit

FP0 expansion adaptor (AFPX-EFP0)

Both of them are 90 mm and can be installed in the cabinet.

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Pulse output function / High-speed counter function

The pulse output function of FP-X0 (1-axis for L14 and 2-axis for L30/ L40/L60) is built-in the body of the control unit. Compared with the previous PLC that must use the advanced or specific positioning units or more than two multi-axis control devices, FP-X0 only uses one unit basically, thus saving the space and reducing the cost.



position return, 2-axis linear interpolation (Only L40 and L60)

Function

L40 and L60 adopting 2-axis linear interpolation

2-axis linear interpolation is a kind of function that controls 2 motor axes and makes the robot arm and tool head carry out diagonal line moving simultaneously, which is applied in the stacker's picking & mounting components, the control of XY workbench and the baseplate cutting etc.



Body equipped with combined relay and transistor output The load capacity of the transistor is up to 0.5 A.



Built-in 4-point

high-speed counter

4-point for 1-phase or 2-point for 2-phase (X0 to X3)





Model	HSC input mode	Pulse output (1-axis)	Pulse output (1-axis) When HSC using 1 channel		
	1-phase	Stopping	20 kHz	20 kH z	
L14	r-phase	Outputting	20 kHz	20 kHz	
2	2-phase	Stopping	20 kHz	20 kHz	
2	2-priase	Outputting	17 kHz	16 kHz	
Model	HSC input mode	Pulse output (2-axis)	When HSC using 1 channel	When HSC using all the channe	
L30 2-phase	Stopping		20 kHz		
	1-pnase	Outputting	20 kH z	14 kHz	
	2-phase	Stopping	20 kH z	20 kHz	
	2-pild3e	Outputting	13 kHz	12 kHz	
	1 0000	Stopping	50 kH z	33 kH z	
L40/L60	1-phase	Outputting	36 kHz	24 kHz	
L40/L00	2-phase	Stopping	20 kH z	16 kHz	
	2-pilase	Outputting	16 kHz	13 kHz	

Built-in PID command (F356 EZPID)

A wider range of temperature control applications is achieved through the use of PLC, such as the multi-section temperature control, temperature control linked with the timer, variable temperature control based on the data calculation results and multi-point temperature control etc. Using new PID commands (F356 EZPID) makes the PID control program simplified substantially than before. It was considered relatively hard to carry out temperature control through PLC before, but now it becomes quite easy. The example shown at the right side is a simple constant temperature control. If you use the F356 command together with the combination operation of touch screen, only one line of program is needed, thus making PID control amazingly simple.



bStartAutoTuning (ControlData.b0_AT_Request	
bRunPidControl ControlData ParametersHold ParametersNonHold x_iTemperatureInput	F356_PID_PWM - Run PWM_Output - Control - ParametersHold - ParametersNonHold - ProcessValue	y_bPwmOutpu

1) Performance specifications

		Items	L14R	L30R	L40R	L40MR	L60R	L60MR	
/O points	Cor	trol unit	DC input 8 points, Relay output 4points, Transistor output 2 points	DC input 16 points, Relay output 10 points, Transistor output 4 points	poi Relay o poi Transist	put 24 nts, utput 12 nts, or output pints	DC input 32 points, Relay output 24 points, Transistor output 4 points		
Controllable I/O points		en using FP-X E16 ansion I/O units	-	-	88 points max. (3 expansion units max.)		108 points max.		
Cor		en using FP-X E30 ansion I/O units	-	-		130 points max. (3 expansion units max.)		its max.(3 units max.)	
		en using FP0R ansion units	-	-		ts max.(3 units max.)		nts max.(3 units max.)	
Prog	ramm	ing method			IEC 6	1131-3			
Prog	ram n	nemory	E	Built-in Flas	sh-ROM (F	ree of bac	kup batter	y)	
Prog	ram c	apacity	2.5 k	steps		8 k s	steps		
NI4		Basic commands			Approx.	114 kinds			
No of instruc	tion	High-level commands			Approx.	230 kinds			
Proc	essin	g speed	0.08 µs/step for basic commands 0.32 µs for high- level commands (MV commands)		3k steps: 0.08 µs/step for basic commands, 0.32 µs for high-level commands (MV commands) After 3k steps: 0.58 µs/step for basic commands, 1.62 µs for high-level commands (MV commands)				
	Basic time			0.15 ms or less 0.31 to 0.35 ms or less			0.39 ms or ess		
I/O re	efresh	ning + basic time	When using E16: 0.4 ms × No. of units When using E30: 0.5 ms × No. of units When using FP0 expansion adaptors: 1.4 ms + the refreshing time of the FP0 expansion unit						
		External input (X) Note 1)	960 p	960 points 1760 points					
		External output (Y) NOTE 1)	960 p	ooints		1760	points	oints	
		Internal relay (R)	1008	points		4096	points		
бĹ	Relays	Special internal relay (R)			224	ooints	-		
cessii	Å		256 poi	nts Note 2)	Note 2) 1024 points ^{Note 2)}				
Memory for processing		Timer-Counter (T/C)			s, 100 ms, 1	s)× 32767, (o 32767	
mory		Link relay (L)	N	lo		2048	points		
Ме	g	Data register (DT)	2500	words		8192	words		
	ry area	Special data register (DT)			420 \	words			
	Memor	Link data register (LD)	N	lo		256 v	vords		
	2	Index register (I)			14 words	(IO to ID)			
Diffe	rentia	l points		Equi	valent to p	rogram cap	acity		
Mast	er co	ntrol relay (MCR)	32 p	oints	256 points				
Labe	l num	iber (JP+LOOP)	100 p	ooints		256 p	ooints		
No. c	of sub	routines	1(00		50	00		
No. d	of inte	rrupt programs		Input: 8	8 programs	, timing: 1 p	rogram		
PLC	link fu	unction	N	lo		Ye	es		
Cons	stant s	scan		In unit	of 0.5 ms:	0.5 ms to 6	600 ms		
Pass	word				Available (4	4 or 8 digits)		
Uplo	ad pro	otection			Ava	ilable			
Self-	diagn	osis function	Cheo	cks of the w	atchdog tir	ner and the	program s	syntax	
			Checks of the watchdog timer and the program syntax						

Items	L14R	L30R	L40R	L40MR	L60R	L60MR		
Program editting during Run	But commonte connot be (Capacity modified simultaneously: 512 step			Available (Capacity modified simultaneously: 512 steps) But comments can be modified during the proces				
Downloading during Run			Avai	able				
High speed counter	(20 kH and 2- 2-ch	4-channel z max.) phase, annel z max.)	1-phase, 4-channel (50 kHz max.) and 2-phase, 2-channel (20 kHz max.)					
Rulsନ୍ଦ୍ରut/PWM output	Pulse: 1-channel (20 kHz max.) PWM: 1-channel (1.6 kHz max.)	Pulse: 2-channel (20 kHz max.) PWM: 2-channel (1.6 kHz max.)		Pulse: 2-channel (50 kHz) PWM: 2-channel(3.0 kHz max.)				
Pulse catch input/ Interrupt program		(High-speed	8 points d counting and interrupt input included)					
Periodical interrupt	C).5 ms unit: 0	.5 ms to 1.5 s	, 10 ms unit:	10 ms to 30	s		
	No		2-channel (For inputting any of the following items in each channel) Potentiometer input					
			Min. resistance value of potentiometer: 5 kΩ 10-bit resolution (K0 to K1000)					
Analog input			$\label{eq:constraint} Thermistor input \\ For inputting the resistance value of the \\ thermistor (Min. resistance value of external \\ thermistors + external resistance value > 2 k\Omega \\ 10-bit resolution (K0 to K1023) \\ \end{tabular}$					
			Voltage input Absolute max. input voltage: 10 10-bit resolution (K0 to K1023					
Calendar/clock	N	lo		Y	es			
		Data memory (2500 words)		Data m (8192	nemory words)			
Flash ROM backup	(C250 t Process v counter: (EV250 t Internal rela (WR58 t Data memor	: 6 points o C255) alue of the 6 points to EV255) ays: 5 points o WR62) y: 300 words o DT2499)	Counter: 16 points (C1008 to C1023) Process value of the counter: 16 points (EV1008 to EV1023) Internal relay: 8 points (WR248 to WR255) Data memory: 302 words (DT7890 to DT8191)					
Backup battery	N	lo		Y	es			
		No	Yes No Yes					

Note 1) The points of the timer can be added as required. Note 2) The rated voltage is 24 V DC at 25 °C. The frequency may fall according to the changes of the voltage, temperature and operating conditions. Note 3) The maximum frequency may vary with the difference of the operating method. Note 4) The allowable writing operation is within 10000 times. Areas to be held and not held can be specified using the system registers.

2) General specifications

Items	Specifications
Operating temperature	0 to +55°C
Conformed EC Directives	EMC Directive: EN61131-2, Low Voltage Directive: EN61131-2

3) Power supply specifications AC power supply

Items	L14R	L30R,L40R,L40MR,L60R,L60MR				
Rated voltage	10	0 to 240 V AC				
Applied voltage range	8	5 to 264 V AC				
Inrush current	35A max.(at 240 V AC and 25°C)	40A max.(at 240 V AC and 25°C)				
Momentary power off time	10 ms (when 100 V AC used)					
Frequency	50/60 Hz(47 to 63 Hz)					
Leakage current	0.75 mA max.between the input and protectice ground terminals					
Service life of built-in power supply	20	000 h (at 55°C)				
Fuse	Build-in, n	ot operator accessable				
Insulation system	Tran	Transformer isolation				
Screw of terminal block		M3				

· Univeral power supply for input (output) (L30/L40/L60 only)

Items	Specifications
Rated output voltage	24 V DC
Applied voltage range	21.6 to 26.4 V DC
Rated output current	0.3A
Overcurrent protection Note)	Yes
Screw of terminal block	M3

Note) Output short protection is a temporary overcurrent protection. When the short is detected, all the power supplies of PLC will be turned OFF. If the current load out of this specification is connected and in consecutive over-loaded status, failures may occur.

4) Input specifications

Items		L14R	L30R	L40R	L40MR	L60R	L60MR
Insulation meth	od		Opti	cal coupl	er		
Rated input volt	age		2	24 V DC			
Applied voltage	range		21.6 V D	C to 26.4	V DC		
Rated input cur	rent	Approx. 3.5 mA (Co	ntrol uint: X0 to X3); Ap	prox. 4.3 mA (Control unit: X	4 and the follo	owing ones)
Input points per	Input points per common 8 points/COM (L14R),16 points/COM (L30R), 24 points/COM (L 16 points/COM×2 (L60R), (Input power supply +/- are both avail						
Min. ON voltage/Min	. ON current	19.2 V DC/3 mA					
Max. OFF voltage/Max.	OFF current	2.4 V DC/1.0 mA					
Input impedance Approx. 6.8 kΩ (C			ntrol units: X0 to X3), A	vpprox.5.6 kΩ	(control unit X	4 and the follo	wing ones)
Response time	OFF→ON	For X0 to X3, 1 ms max.: common input 25 µs max. ^{Novey} : When setting high- speed counter, pulse catching input and interrupt input X4 and the following ones: 1 ms max.		10 µs max counter, p and interru	X3, 1 ms ma: ^{Note)} : When s ulse catching upt input e following or	etting high-s i input	speed
	ON→OFF	Same as the above					
Action indicator	•		LED) indicatio	n		
EN61131-2 application type		TYPE 3 standard (Depending on the above-mentioned specifications)					

Note) The specifications mentioned above are at rated 24 V DC and operationg temperature of 25°C.

Circuit diagram

X0 to X3 $\,$: R1 = 6.8 k\Omega, R2 = 820 Ω X4 and the following : R1 = 5.6 k Ω , R2 = 1 k Ω



5) Output specifications

Relay output specifictions								
	Items	L14R	L30R	L40R	L40MR	L60R	L60MR	
Insulation method		Relay						
Output form		1a output (Relay replacement disabled)						
Rated control capacity, (Resistance load) Noted		2A 250 V AC, 2A 30 V DC (per point)						
Output points per common		1 point/ COM×2 2 points/ COM×1	2 points/ COM×1 4 points/ COM×2	1 point/COM×2 2 points/COM×1 4 points/COM×2		4 points/COM×6		
Response time	OFF→ON	Approx. 10 ms						
	ON→OFF	Approx. 8 ms						
	Mechanical	20.000.000 times min.(Switching frequency 180 times/minute)						
Life	Electrical	100.000 times min. (Depending on the rated control capacity, switching frequency of 20 times/minute)						
Surge absorber		No						
Action indicator		LED indication						

Note) There are restrictions on the rated current for each output block. Each usable rated current is as below. L14:Y2 to V5(4 points) Max. 6A in total L30:Y4 to YD(10 points) Max. 8A in total L40:Y4 to YFD(12 points) Max. 8A in total

L60:Y4 to YB(8 points) Max. 8A in total,YC to Y1B(16 points) Max. 8A in total

Circuit diagram



· Transistor (NPN) output specifications

Items		L14R	L30R	L40R	L40MR	L60R	L60MR	
Insulation meth	od	Optical coupler						
Output method		Open-collector						
Rated load volt	age	5 to 24 V DC						
Allowable range of lo	oad voltage	4.75 to 26.4 V DC						
Max.load curre	nt	0.5 A						
Max.impact cur	rent	1.5 A						
Output points per co	mmon	2 points/COM	4 points/COM					
Leakage current at OFF status		1 µA max.						
Max. voltage drop at ON status		0.3 V DC max.						
Response OFF→0		10µs max. (Load current over 15 mA)	5 µs max. (Load current over 15 mA)					
(at 25°C)	ON→OFF	40 µs max. (Load c	15 µs m	us max. (Load current over 15 mA)				
External power supply	Voltage	21.6 to 26.4 V DC						
(Positive and negative teiminals)	Current	15 mA max.						
Surge absorber		Zener diode						
Action indicator		LED indication						

Circuit diagram [NPN output] [Y0 to Y3]



1) Control unit

Product	Power	Specific					
name supply			Program capacity	Analog RS485 input communication		Part No.	
FP-X0 L14R	100 to 240 V AC	24 V DC input, 8 points 0.5 A/5 to 24 V DC transistor output, 2 points 2 A relay output, 4 points	2.5 k steps	-	-	AFPX0L14R	
FP-X0 L30R	100 to 240 V AC	24 V DC input, 16 points 0.5 A/5 to 24 V DC transistor output, 4 points 2 A relay output, 10 points	2.5 k steps	-	-	AFPX0L30R	
FP-X0 L40R	100 to 240 V AC	24 V DC input, 24 points 0.5 A/5 to 24 V DC transistor output, 4 points 2 A relay output, 12 points	8 k steps	10 bits, 2 channel	-	AFPX0L40R	
FP-X0 L40MR	100 to 240 V AC	24 V DC input, 24 points 0.5 A/5 to 24 V DC transistor output, 4 points 2 A relay output, 12 points	8 k steps	10 bits, 2 channel	Available	AFPX0L40MR	
FP-X0 L60R	100 to 240 V AC	24 V DC input, 32 points 0.5 A/5 to 24 V DC transistor output, 4 points 2 A relay output, 24 points	8 k steps	10 bits, 2 channel	-	AFPX0L60R	
FP-X0 L60MR	100 to 240 V AC	24 V DC input, 32 points 0.5 A/5 to 24 V DC transistor output, 4 points 2 A relay output, 24 points	8 k steps	10 bits, 2 channel	Available	AFPX0L60MR	

3) Software tools (refer to operation manual for the details)

Part Number	Description
FPWINPRO6-FULL	Control FPWIN Pro programming software, version 6, full version for all FP-Series PLCs
FPWINPRO6-SMALL	Control FPWIN Pro programming software, version 6, small version (cannot be used with FP2/FP2SH)
FPWINPROF6-UPGRADE	Control FPWIN Pro V6 programming software update from version 3 to 6 for all control units, manual as PDF file on CD
FPWINPROS6-UPGRADE	Control FPWIN Pro V6 programming software update from version 3 to 6 for FP0/FP0R/FP-e/ FP-G/FP-X, manual as PDF file on CD

2) Expansion unit

FP-X expansion I/O unit and FP0R unit can be used. But FP0 adaptors for FP-X expansion are required when FP0R expansion units are used.

4) Other cables and maintenance parts

Product name	Specifications	Part No.	
Backup battery	For data storage backup and calendar/clock backup	AFP8801	
	8cm	AFPX-EC08	
FP-X expansion cable	30cm	AFPX-EC30	
	80cm	AFPX-EC80	
Cable for GT and FP TOOL port	(MiniDIN 5-pin, wound) <-> PC/FPWEB/GN-Series (SUB-D9), 3m	AFC8513D	
Power cable for FP0	For the adaptor for FP0 expansion, 1 m long	AFP0581	
Installation bracket for FP0 (Long-strip type)	For FP0 expansion unit, 10 pieces per package	AFP0803	

Dimensions of FP-X0 programmable controller (unit: mm)

AFPX0L14R





• AFPX0L30R





• AFPX0L40R AFPX0L40MR





• AFPX0L60R AFPX0L60MR



You can find further information on our homepage: www.panasonic-electric-works.com Panasonic Electric Works Europe AG • Rudolf-Diesel-Ring 2 • 83607 Holzkirchen • Tel.: +49 (0) 8024 648-0



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